

PRODUCT CATALOG

Soda makers · Mix & carbonate systems · CO₂ cylinders and cartridges

DRINK DIFFERENT

DRINKSIT · THREE COLOURWAYS



Navy



Black



Silver

16 MODELS

Mix & carbonate, water only, portable and full-auto

EVERY BOTTLE

350 ml to 1 L · PET, PCTG, glass and stainless steel

CO₂ SYSTEMS

0.6 L cylinders and 8 g cartridges

OEM & ODM

Your logo, your box, your market



THE COMPANY

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SHANG

Mix & carbonate · the original



SONG

Mix & carbonate · the best seller



SING

Mix & carbonate · fridge-friendly bottle



SHANG-2

Mix & carbonate · slim



EDGE

Mix & carbonate · stainless



WALL-SERIES

Mix & carbonate · stainless, 2-in-1



SMARTZZI

Mix & carbonate · electronic



G2

Classic sparkling · water only



G3

Classic sparkling · water only



SCARLETT

Classic sparkling · metallic



FIZZGO

Thermo cup



SODAP

Portable · 8 g cartridge



SODAP-SE

Portable & mini



DRINKSIT

Dispenser



DRINKSIT LITE

Full-auto · no ice tank



CO₂ cylinders & cartridges

CO₂ systems

5,000 m²

factory floor, everything under one roof

2,000 / day

soda makers

60

granted patents, 56 in force

2013

OEM and ODM since

01 Design, capacity and quality

One roof in Foshan: we design the machine, make the tooling, blow the bottles and test every unit.

4° is the brand and the design house; Foshan Mia Electrical Appliance Manufacturing Co., Ltd is the factory. The team that draws the machine is the team that moulds it, assembles it and tests it.

Design

- 8 engineers, mechanical and electronic
- 10% of annual revenue goes back into R&D
- 60 granted patents across 4° and MIA - 56 in force
- Structure first: the styling grows out of it

Capacity

- 5,000 m² factory, injection to packing under one roof
- 300 m² dust-free blow-moulding workshop
- 2,000 machines a day
- 3,200 food-grade PET bottles a day
- Dishwasher-safe: PCTG, glass, stainless steel

Quality

- 100% pressure test at sub-assembly
- 100% pressure test again at final assembly
- 2 MPa burst test on every bottle run - 1.8 MPa guaranteed
- ISO 9001, ISO 14001, BSCI audited

FROM DRAWING TO SHIPMENT

Structure → Styling → Drawings → Prototype → Tooling → Trial run → Mass production → Sub-assembly → Final assembly → Shipping



R&D and quality, in the same room as production.



A running line, mid-shift.



The machines we bought instead of renting.

CERTIFICATES AND PATENTS



ISO 9001



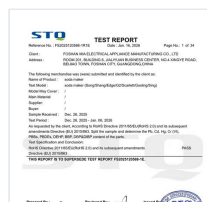
ISO 14001



BSCI



LFGB



RoHS



Patents

WHERE IT SHIPS

North America

Northern Europe

Japan

Korea

Oceania

Middle East

South America

South Africa

OEM AND ODM

ODM · OEM · Private label · Custom moulds · Packaging and silk-screen · Certification support

Capacity and certificates are the hardest things to fake. Come and look, or send someone who will.

02 Mix & carbonate · Everyday

The same patents in four shapes: carbonate the drink your customer already likes.



MIX & CARBONATE · THE ORIGINAL

SHANG

Smallest footprint · invented One-Way Air

Where the mix line started, and the model every machine below descends from. Patented air-charge system, a large inlet so ice and whole fruit go in,

Desktop body · explosion-proof PET bottle

Gift box 280 × 90 × 490 mm · 8 pcs/carton



MIX & CARBONATE · THE BEST SELLER

SONG

The best seller · tougher button, steadier base

The one that sold. 17 bar, a 1 L bottle with an 800 ml fill line and a $\Phi 51$ neck, manual carbonation with adjustable injection,

ABS housing · PET bottle, 1 L

17 bar · 1 L bottle (800 ml fill line)



MIX & CARBONATE · FRIDGE-FRIENDLY BOTTLE

SING

The bottle fits in the fridge

Built for the bottle that would not fit in the fridge: Click & Hang (patented) shrinks the machine, and the short bottle fits the fridge.

Plastic housing · PET bottle

125 × 200 × 460 mm · N.W. 0.87 kg



MIX & CARBONATE · SLIM

SHANG-2

Solid head · conventional button

The same patented air-charge system and two-phase release in a 161 mm body,

Plastic housing · PET or PCTG bottle, 1 L

161 × 81 × 425 mm

03 Mix & carbonate · Signature

The premium two: stainless steel, on the wall or on the counter, for customers who care how it looks.



MIX & CARBONATE · STAINLESS

EDGE

SONG in stainless steel

SONG with a stainless-steel body: the premium version of the same patents, food-grade black nozzle and stainless protection cover over a glass or PET bottle. Comes in polished stainless steel or in nori black — a matte black finish. Looks like it belongs on a bar.

SUS304 stainless housing — polished stainless or nori black · PET, PCTG or glass bottle, 1 L

Gift box 500 × 307 × 179 mm · 4 pcs/carton

Polished stainless · nori black

MIX & CARBONATE · STAINLESS, 2-IN-1

WALL-SERIES

Wall-mounted or desktop, 2-in-1

For kitchens and hotel rooms with no counter left: the same mix-and-carbonate patents in a stainless body that screws to the wall or stands on the desk, with a detachable bottom cap. N.W. 1.75 kg wall / 1.85 kg desktop.

SUS304 stainless housing · fits different bottle sizes

Wall 194 × 113 × 483 mm · Desk 211 × 125 × 494 mm



DRINKSIT compresses fill, carbonate and pour into one button: put your own glass under it, press, and about 30 seconds later you have 220 mL of sparkling water. No bottle to buy, carry or wash.

**Navy**

Brushed head, navy body

**Black**

Matte black, the quiet one

**Silver**

Brushed head, silver body

THREE THINGS, ONE PRESS**01 · Set your glass**

Any glass you already own - no branded bottle

02 · Press once

Three carbonation levels: low / medium / high

03 · PourDefault 220 mL $\pm$ 5 mL in about 30 s; up to 10 L/h continuous**THE NUMBERS****about 30 s**

Fill, carbonate and pour in one press

220 mL $\pm$ 5

Default single-serve pour

3 levels

Low / medium / high on one mechanism

0 bottles

Nothing to buy, carry or wash

WHERE IT GOES**Cafés and tea bars**

Sparkling drinks made to order - no pre-chilled bottles

Bars and restaurants

Soda by the glass; nothing to stock, wash or return

Office pantries

220 mL at a time, and any glass will do

Home and shared spaces

Three colourways; LITE is only 130 mm wide

DRINKSIT VS DRINKSIT LITE

	DRINKSIT	DRINKSIT LITE
Cooling	65 W electronic cooling · 12–25 °C	No cooling unit · ice in the container
Water tank	2.8 L removable tank	None · draws from any container (e.g. a filter jug)
Size	381 × 240 × 417 mm	130 × 242 × 420 mm
Cylinder included	0.6 L / 360 g × 1	360 g × 1

Full specifications for both versions, including certification, overleaf.

05 DRINKSIT · two versions

One is cooled, one is not. Both pour a glass in about 30 seconds, with no bottle.

Same body, same mechanism. The only difference is the cooling unit.



DRINKSIT · WITH ELECTRONIC COOLING

DRINKSIT

Cold sparkling water, straight into your glass

A 2.8 L removable tank feeds the carbonation chamber through a 65 W electronic cooling unit, so the water comes out at 12-25 °C - cold enough to drink without ice. Cooling performance depends on room temperature (QA type test, 2026-08-20).

381 × 240 × 417 mm

2.8 L tank

65 W cooling

Cold water 12-25 °C



DRINKSIT LITE · NO COOLING

DRINKSIT LITE

No cooling unit - ice goes straight into the container

The cooling unit is gone: a smaller body (130 × 242 × 420 mm), a lower cost, and nothing to wait for. Water is drawn from your own container - put a filter jug beside it and drop the tube in (jug not included). Ice in the container does the chilling; the machine just fills, carbonates and pours.

130 × 242 × 420 mm

No cooling unit

360 g cylinder included

Filter jug or any container

IDENTICAL ON BOTH VERSIONS

One touch: fill, carbonate, pour - about 30 s

Default pour 220 mL ± 5 mL

Three carbonation levels: low / medium / high

Continuous output up to 10 L/h (rated)

440 mL carbonation chamber, 60-100 mL/s flow

0.6 L CO₂ cylinder · TR21-4 · TÜV

220 V~ / 50 Hz · 82.5 W total

Your own glass: no bottle to buy, carry or wash

CERTIFICATION AND TESTING

DRINKSIT: CB certified · CE / EMC certified · CCC certified. CO₂ cylinder 0.6 L · TR21-4 · TÜV certified. Cooling unit type-tested by our QA department (report 2026-08-20). Chinese design patent granted for the DRINKSIT body; four further applications (1 invention + 3 utility models — carbonation chamber, airflow duct, sealing parts, solenoid control valve) were filed and accepted in September 2026.



MIX & CARBONATE · ELECTRONIC

SMARTZZI

Automatic slow release: the motor does the venting, not your thumb.

The vent screw lifts 0.5 mm at a time; the moment liquid reaches the vent, the motor reverses and re-seals — the liquid level decides, not a timer. Nothing sprays and nobody has to listen for the right moment; one second after the bottle is lifted out the unit re-seals itself.

Electronic carbonation + slow release

0.5 mm per step

Self-seals 1 s after removal

ONE MECHANISM, A MENU PER LIQUID

Milk / coffee · about 30 s

Tea / juice · about 26 s

Syrup · about 20 s

Wine · about 16 s

Water · fast vent, about 2 s

IN THE DETAILS

Separate fast-vent path: 10 KG relief valve (opens at 0.1 MPa) plus a three-way vent solenoid

Level probe sits 10–20 mm below the vent; pressure sensor decides when to stop, micro-switch senses the bottle leaving

Gear train: 100 r/min motor, about 1 s up, 1 s back, 1 s dwell per step

SHARED BY THE MIX LINE

Shared by every generation: 17 bar bottle · 1 L (800 ml fill line)

Shared by every generation: CO₂ dissolution up to +30%

Two-step release: slow, then fast — no splash

Carbonates juice, cocktails, coffee and whole fruit

THE MACHINE

Plastic housing · PET or PCTG bottle, 500 ml / 800 ml / 1 L

212 × 123 × 465 mm



CLASSIC SPARKLING · WATER ONLY

G2

Classic volume model · water only

Cost-effective launch model, and our volume seller. Carbonates water only: food-grade material, explosion-proof PET bottle, "click & fix" bottle lock,

Plastic housing · PET bottle, 1 L

Gift box 230 × 130 × 465 mm · 6 pcs/carton

1 L bottle · 6 pcs/carton

CLASSIC SPARKLING · WATER ONLY

G3

G2 refresh · same body, same carton

The G2 refresh: identical body and packaging — same gift box, same carton — with the upgraded turbo engine inside and the same patented double safety...

Injection-colour housing · PET bottle, 1 L

Same as G2

Same size as G2

CLASSIC SPARKLING · METALLIC

SCARLETT

Metallic classic · up to 60% CO₂ dissolution

The metallic classic: upgraded turbo engine (CO₂ dissolution up to 60%), "click & fix" interface that locks the bottle in about ten seconds,

SUS304 + ABS/POM head · PET bottle, 1 L

1 L bottle · dual safety valves

SHARED BY THE CLASSIC LINE

G2 — volume model, "click & fix" bottle lock

Patented double safety valve (auto + manual)

G3 — G2 refresh, identical body and packaging

SCARLETT — metallic, turbo engine up to 60%

08 Portable and mini

Three that go in a bag: a stainless cup, an 8 g cartridge machine — and its earlier version.



THERMO CUP

FIZZGO

Carbonate it, seal it, carry it

Sparkle it, seal it, take it with you. Soda, hot and iced water in one cup. Patented pressure-relief lid — it cannot spray you when the pressure is high.

SS304 body · 500 ml

246 × 68 mm



PORTABLE · 8 G CARTRIDGE

SODAP

1 L bottle · disposable 8 g cartridge

The earlier of the two portable cartridge machines. Same structure and same accessories as the SODAP-SE — the two differ in exactly two places: a...

Plastic body · disposable 8 g cartridge, no cord

Body 145 × 94 × 314 mm

1 L bottle (800 ml max fill)



PORTABLE & MINI

SODAP-SE

8 g cartridge · goes anywhere

Runs on a disposable 8 g cartridge — no cord, no cylinder to refill. Goes in a backpack, a bike bag, a suitcase.

Plastic housing · 750 ml bottle

Carton 330 × 90 mm · N.W. 0.31 kg

SODAP VS SODAP-SE

The two differ in exactly two places: SODAP adds a stainless steel decorative cap on top and a silicone grip sleeve. Everything else — structure and parts — is the same, and both are portable cartridge machines.

THE FIZZGO CUP GOES STRAIGHT ONTO

Straight onto SING / SMARTZZI to carbonate

Onto the blender head as a juicing cup

Onto the share cup set, then SHANG / SONG / SHANG-2 to carbonate

Onto the portable SODAP / SODAP-SE to carbonate

FIZZGO is a 500 ml SUS304 stainless cup that is also a bottle: a standard neck, a pressure-relief lid you can drink from, and a body that hangs on a machine and carbonates. It is not an accessory to one model — it is the cup that links the whole line.

FIVE WAYS TO USE IT



1. Straight onto a machine

Onto SING / SMARTZZI — it clicks on, one press carbonates it (0.6 L cylinder).



2. Fill it under DRINKSIT

Set the cup under the DRINKSIT spout, press once for a glass (about 220 ml), lid on and out you go.



3. Juicing / smoothie cup

Screw on the blender head (SUS304 blades, one-button start, USB charging) and the same cup blends.



4. Via the Share Cup set

Onto the share cup set first, then SHANG / SONG / SHANG-2 carbonate it — the upright machines in the house work too.



5. Portable carbonation

Take SODAP / SODAP-SE (8 g cartridge) with you and carbonate anywhere.

MACHINE OR TOOL ↔ WHICH CUP ↔ HOW



MACHINE / TOOL	WHICH CUP	HOW
SING · SMARTZZI	FIZZGO 500 ml	Click & Hang, one press carbonates it (0.6 L cylinder)
DRINKSIT · DRINKSIT LITE	FIZZGO 500 ml	Cup under the spout, one press (about 220 ml), lid on and out you go
SHANG · SONG · SHANG-2	FIZZGO 500 ml + Share Cup set	The cup goes onto the Share Cup set first, then the machine carbonates
SODAP · SODAP-SE	FIZZGO 500 ml	The portable machine carbonates it (8 g cartridge)
Blender head	FIZZGO 500 ml	Screw on the head as a juicing / smoothie cup (USB, no gas)

SS304 body · 500 ml

246 × 68 mm

THREE THINGS WORTH KNOWING

Why a cup, not a bottle

Carbonate it, screw on the pressure-relief lid and take it with you — no pouring into another cup, and less fizz lost on the way.

One neck, two lines

The mix line (SING / SMARTZZI / Share Cup set) and the portable line (SODAP / SODAP-SE) both take the same neck.

Three ways to buy

Body only (painted or unpainted) · with the pressure-relief drinking lid · plus a stainless cap (fits 350-1000 ml).

Body and lid can be bought separately: body only, or with the pressure-relief drinking lid. The stainless cap (fits 350-1000 ml) screws onto this cup too.

10 Bottles, cylinders and cartridges

The parts your customers keep buying after the machine — grouped by the line they fit: water-only, mix, single serve.

CO₂ SUPPLY



0.6 L CO₂ cylinder

Shipped with gas in it · TPED + DOT

420 g / 0.6 L

157 / 74 g too

Ø61 × 360 mm · TR21-4



8 g CO₂ cartridge

Disposable · 10 per box

8 g

10 pcs / box

FOR THE WATER-ONLY LINE (G2 / G3 / SCARLETT)



500 ml bottle

The everyday small bottle



Scarlett 1 L bottle

Short bottle · fits the fridge



Cap · white

Fits the 500 ml and SCARLETT bottles

FOR THE MIX LINE (SHANG...SMARTZZI AND PORTABLE)



Share set

550 ml each



Cup upper

With drinking lid



Cup lower

Short half



Cup stainless

Stainless upper



800 ml bottle

For the mix line



1 L bottle

800 ml fill



Stainless 1 L

Machined cap



750 ml portable

SODAP / SE



FIZZGO stainless

Relief lid



Stainless cap

350-1000 ml



SODAP cap

Black or white



SODAP steel cap

Brushed, 4°

SINGLE SERVE



FIZZGO 500 ml

Carbonate, seal, drink



500 ml bottle

One glass at a time



Share cup · upper

Unscrews into one cup

One 4° neck across the range: 350-1000 ml bottles all take the stainless cap, and caps and decorative caps are sold separately. A silicone bottle brush fits the 1 L bottle. All bottles are 17 bar rated; PET, or dishwasher-safe PCTG; artwork printed in-house.

11 Bottles and the blender head

The same bottle neck takes more than one thing: hang it on the machine for sparkling, or screw on the head and blend.



Electric blender head

Fits the 1 L bottle: screw it on and the bottle becomes a blender.

Electric head, SUS304 blades, one-button start, USB charging; 1 L cup, 500 ml water line, 2 × 1300 mAh / 70 W. Juice, smoothies and shakes are blended in the bottle itself, then rinsed and the same bottle goes back on the machine.

For the 1 L bottle 2 × 1300 mAh · 70 W

USB charging

THE BOTTLES WE SHIP



500 ml
The everyday small one



800 ml
Slim, with a fill scale



1 L · stainless cap and base
PET body + machined cap + polished base



1 L PET bottle
800 ml max fill · explosion-proof PET



Share cup set
Two per set: 550 ml each (max), with lids — twist apart



SCARLETT bottle 1 L
The short bottle for SCARLETT



FIZZGO 500 ml
Stainless body · pressure-relief lid



750 ml portable
Pairs with the 8 g cartridge

One 4° neck across the range: 350–1000 ml bottles take the stainless cap; the 1 L bottle takes the blender head.

ONE BOTTLE, THREE DRINKS

Sparkling water

Hang the bottle on the machine and carbonate

Juice / smoothie

Screw on the head and blend in the bottle

Sparkling juice

Blend first, then hang it back on the machine

WHICH BOTTLE GOES WITH WHICH MACHINE

MACHINE	BOTTLE	GAS
Mix line: SHANG · SONG · SING · SHANG-2 · EDGE · WALL-SERIES · SMARTZZI	1 L PET bottle (800 ml max fill); a stainless cap + base version exists as an accessory; SING also takes 350 / 500 / 700 / 800 ml short bottles	0.6 L cylinder
Water-only line: G2 · G3 · SCARLETT	1 L short bottle — fits the fridge	0.6 L cylinder
Portable: FIZZGO · SODAP / SODAP-SE	FIZZGO 500 ml stainless cup (body only or with the pressure-relief lid) · SODAP / SODAP-SE 750 ml bottle	0.6 L cylinder / 8 g cartridge
DRINKSIT / DRINKSIT LITE	No bottle: the glass goes straight under the spout	0.6 L cylinder

The stainless cap (with PTFE gasket) fits the FIZZGO cup and 350–1000 ml bottles; the silicone brush fits the 1 L bottle.

12 Specifications

One table for the whole line. Ask us for the drawing of any model.

MODEL	FAMILY	BUILD AND MATERIALS	DIMENSIONS AND PACKAGING
SHANG	Mix & carbonate · the original	Desktop body · explosion-proof PET bottle	Gift box 280 × 90 × 490 mm · 8 pcs/carton
SONG	Mix & carbonate · the best seller	ABS housing · PET bottle, 1 L	—
SING	Mix & carbonate · fridge-friendly bottle	Plastic housing · PET bottle	125 × 200 × 460 mm · N.W. 0.87 kg
SHANG-2	Mix & carbonate · slim	Plastic housing · PET or PCTG bottle, 1 L	161 × 81 × 425 mm
EDGE	Mix & carbonate · stainless	SUS304 stainless housing — polished stainless or nori black · PET, PCTG or glass bottle, 1 L	Gift box 500 × 307 × 179 mm · 4 pcs/carton
WALL-SERIES	Mix & carbonate · stainless, 2-in-1	SUS304 stainless housing · fits different bottle sizes	Wall 194 × 113 × 483 mm · Desk 211 × 125 × 494 mm
SMARTZZI	Mix & carbonate · electronic	Plastic housing · PET or PCTG bottle, 500 ml / 800 ml / 1 L	212 × 123 × 465 mm
G2	Classic sparkling · water only	Plastic housing · PET bottle, 1 L	Gift box 230 × 130 × 465 mm · 6 pcs/carton
G3	Classic sparkling · water only	Injection-colour housing · PET bottle, 1 L	Same as G2
SCARLETT	Classic sparkling · metallic	SUS304 + ABS/POM head · PET bottle, 1 L	—
FIZZGO	Thermo cup	SS304 body · 500 ml	246 × 68 mm
SODAP	Portable · 8 g cartridge	Plastic body · disposable 8 g cartridge, no cord	Body 145 × 94 × 314 mm
SODAP-SE	Portable & mini	Plastic housing · 750 ml bottle	Carton 330 × 90 mm · N.W. 0.31 kg
DRINKSIT	Dispenser	Counter-top unit · 0.6 L CO ₂ cylinder	381 × 240 × 417 mm · 5.6–7 kg
DRINKSIT LITE	Full-auto · no ice tank	No water tank · ice goes straight into your container	130 × 242 × 420 mm
CO ₂ cylinders & cartridges	CO ₂ systems	Food-grade CO ₂ · screw-in or quick-connect valve	420 g / 0.6 L · 157 g · 74 g · 8 g

A dash means the packaging size for that model is not finalised yet - ask us for the latest quotation sheet.



Let's build yours.

Tell us the drink, the market and the volume. We come back with options - including the honest ones.

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